

# GlazStik H

*More efficient window backbedding than ever before.*

Bostik is pleased to introduce GlazStik H, a new ambient applied moisture-cure sealant for window backbedding. GlazStik H represents a shift forward in window manufacturing, offering an easy-to-use, more cost-effective way to perform window backbedding.



**Bostik**

**BACKBEDDING SEALANTS**

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*Make the Seamless Transition to GlazStik H.*

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## VIRTUALLY ELIMINATES SQUEEZE OUT

The high viscosity of GlazStik H virtually eliminates squeeze out, so you're not only guaranteed a clean seam, no time is wasted cleaning or scraping once the glass is placed into the frame.

## SUPERIOR GREEN STRENGTH

While silicone-based adhesives are thin and oily, GlazStik H is thick, tacky and provides quick, superior green strength that holds panes firmly in place.

## BALANCED STRENGTH AND FLEXIBILITY

For impact-resistant windows, GlazStik H maintains a strong bond between the glass and frame during impact, but is flexible enough to allow windows to flex during pressure cycling.

## TENACIOUS ADHESION TO ALUMINUM, VINYL, WOOD AND GLASS

GlazStik H achieves excellent adhesion to materials without the use of primer, yet maintains its deglazability from glass.

## FAST FULL CURE

The typical curing time of GlazStik H is only two to three days, compared to two to three weeks for most silicone products.

## SAFE, ENVIRONMENTALLY FRIENDLY

GlazStik H contains no solvents and is isocyanate free, so it will not impact environmental reporting.

## AAMA AND MIAMI-DADE CERTIFIED

GlazStik H is AAMA certified and has passed TAS 201, 202 and 203.

## CONVENIENT, SUSTAINABLE PACKAGING

GlazStik H is available in drums, pails, cartridges and sausages, and may be stored unopened in a dry place between 41° and 86° F for up to 12 months. (Cartridges for 18 months.)

Bostik has developed GlazStik H using advanced SMP technology known for its quick cure, high performance and tenacious adhesion. GlazStik H represents a manufacturing and process cost-saving opportunity to any backbedding application currently performed with silicone or other glazing technologies.

## APPLICATION PROPERTY

Color:	White and Black
Specific Gravity:	1.5 g/ml
Curing Method:	Moisture
Open Time:	<15 Minutes

## PERFORMANCE PROPERTIES

Shore A Hardness:	ca. 60
Skin Forming Time:	ca. 10 min.
Tensile Stress (100%):	390 psi (ca. 2.7 MPa)
Tensile Stress @ Break:	500 psi (ca.3.5 MPa)
Elongation @ Break:	ca. 200%
Tear Propagation:	ca. 17 N/mm
Shear Stress:	435 psi (ca. 3.0 MPa)
Solvent Percentage:	0%
Isocyanate Percentage:	0%
UV and Weather Resistance:	Excellent
Application Temperature	41 F to 95 F (+5 C to +35 C)



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